



Assembly Instructions for Century Cone Feeder

Components: 5-8' rings; 12-56" legs; 12-62" 2 hole uprights; 1-5' ring; 3 bolts kits

Start by assembling the basic frame for the feeder with 6 legs bolted to the 5-8' rings, welds inline and trademark facing upward. We suggest not using a cordless drill or impact; nuts should be tightened by hand.

Install the additional 6 legs between the existing 6 legs. You will need to drill 5/16th inch holes in all 5 rings to install these legs.

After tightening all nuts to bolts, drill holes in the top ring for the cone uprights, one centered between each leg of the feeder. Attach cone uprights to top ring.

Place 5' ring in bottom notches of cone uprights, drill and bolt.

Periodically check to ensure that the bolts are still secure.