



## **Assembly Instructions for 8'x46" and 8'x32" Poly Hay Ring**

Components: 4-8' rings                      6-46" or 32" legs                      1-bolt kit

1. Begin assembly by placing all rings with the welds in line and the Century trademark facing upward. Keep all welds between the same two legs.
2. Start with the bottom ring and bolt the ring on the inside of the leg with the lock nut to the inside of the ring.
3. Tighten lock nuts until the washer barely indents the ring. We suggest not using a cordless drill or impact; nuts should be tightened by hand.
4. Repeat this step for all rings.
5. Periodically check to ensure that the bolts are still secure.